



Fleming

Steel Doors & Frames

A United Dominion Company



CATALOGUE

About Fleming

Founded in 1959, S.W. Fleming Ltd. began as a small custom manufacturer of non-residential steel doors and frames. Due to a combination of quality, product depth and service, Fleming quickly grew to become the largest supplier in their market.

In 1980, Fleming realized that substantial growth would require a change in marketing philosophy. A decision was made to stop selling on a direct basis to general contractors and to implement a distributor program in every major city in Canada. In 1986, Fleming successfully launched this distributor program into the U.S. and overseas markets. Today Fleming distributors are in every major center throughout North America.

Fleming's reputation as one of North America's fastest growing steel door and frame manufacturers is due to its commitment to quality, service, product development and the use of state-of-the-art technology. Fleming's depth of product offerings and fire rating capabilities combine to make Fleming one of the most comprehensive product lines of steel doors and frames in the world.

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Company Features

- ISO 9001 Registered Company
- Member NAAMM
- Member Canadian Steel Door Manufacturers Association
- Member DHI
- Complete Product Offerings
- State-of-the-Art Manufacturing Facility

Service

Fleming has always been the industry leader in service. The use of real time production planning affords Fleming the best lead times in the industry at competitive prices. The latest in production equipment, tools and in-plant automation allows Fleming to provide the highest quality product and service available.

Fleming's friendly and knowledgeable customer service staff are always available to answer your questions and provide any pricing or delivery assistance. Our Technical Services Department is considered one of the finest in the world and is always ready to assist, advise or consult on technical issues.

When it comes to shipping lead times, Fleming leads the way with the fastest lead times in the industry. As well as offering guaranteed Quick Ship Programs, Fleming's normal lead times for standard product is one week and two weeks for custom product. The most important thing with regards to all of Fleming's shipping schedules is our "on time" performance level, with an annualized "on time" rate of 99% plus our zero back order policy. You can't beat Fleming for service.

Service Features

- 1 Week Lead Time on Stock Product
- 2 Week Lead Time on Custom Product
- 5 Day Quick Ship Program
- 2 Hour Quick Pack Program
- Real Time Production Planning
- Instant Order and Shipping Acknowledgments
- Web Site Production Schedule Accessibility by Distributors
- Zero Back Order Policy
- Complete Project Management Software

Other Publications Available

Other publications are available from Fleming. Please contact our Customer Service Department to receive.

- [Architectural Manual](#)
- Technical Manual
- Price Book
- Basic Hollow Metal Training Manual
- [Fire Labeling Guide](#)
- Presentation Materials





F Series - Masonry

The F series is Fleming's masonry profile frame. This frame series is manufactured for both welded or knocked down applications.

- Manufactured from paintable galvalneal or G90 steel
- Available in 16, 14 and 12 gage
- Available in virtually any size and jamb depth
- Hinge jambs are UL embossed
- Provided with Fleming's standard high frequency hinge reinforcings
- Hinge reinforcing is dimpled for conversion from standard to heavy weight
- Available in a wide range of custom profiles including shadow line, narrow face, hospital profile or with sanitary bases
- Wide variety of anchors available for different wall and installation conditions
- Includes welded in base anchors
- All frames BRAKE FORMED providing consistent and true corners



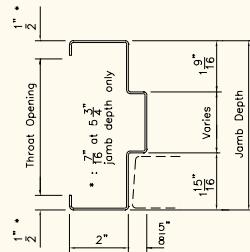
DW Series - Drywall

The Fleming DW Series is a knocked down drywall profile frame for "after wall" conditions.

- Manufactured from paintable galvalneal steel
- Available in 18 and 16 gage
- Available in a wide variety of sizes and jamb depths
- Hinge jambs are UL embossed
- Provided with Fleming's standard high frequency hinge reinforcings
- Hinge reinforcing is dimpled for conversion from standard to heavy weight
- Standard tension anchor and dimpled bases for quick and simple installation
- All frames BRAKE FORMED providing consistent and true corners

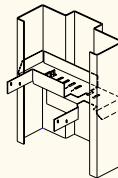


MAS-PROFILE

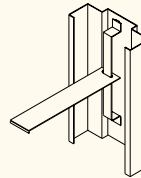


ANCHORS

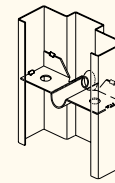
COMBINATION STUD ANCHOR



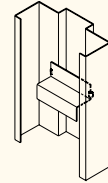
MASONRY FIRE ANCHOR



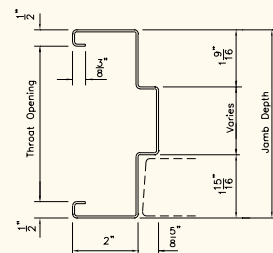
EXISTING WALL ANCHOR



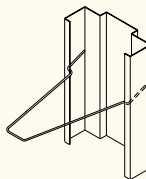
Z ANCHOR



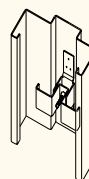
DW-PROFILE



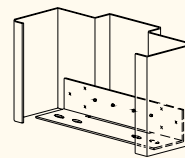
WIRE-ANCHOR



COMPRESSION ANCHOR



BASE ANCHOR





A Series - Adjustable Jamb Depth

The A Series frame is Fleming's commercial quality adjustable jamb depth frame. Utilized by distributors who need to offer knocked-down or welded frames with custom jamb depths or for installation in unknown or uneven wall conditions.

- Manufactured from 16 gage paintable galvanneal steel
- Hinge jambs are UL embossed

- Available in three different sizes
- Type S - 4-1/2" to 6-5/8" jamb depths
- Type M - 5-1/16" to 7-7/8" jamb depths
- Type L - 7-7/8" to 13-1/2" jamb depths
- Provided with Fleming's high frequency hinge reinforcing
- Hinge reinforcing dimpled for conversion from standard to heavy weight
- Frame faces dimpled for easy installation in masonry concrete or drywall



R Series - Retrofit

Fleming's R Series was specifically designed to meet the growing need for a slip in steel door frame for the renovation and retro fit building construction market. The R Series Frame easily slides over the existing frame rabbet and is then screw fixed to the existing frame. A square and plumb installation is quickly and accurately accomplished by the use

of standard shim stock as necessary. Once installed the R Series readily accepts virtually any steel or wood doors to complete the opening. A variety of face trims and door stops can be added to enhance the opening as directed by the designer.

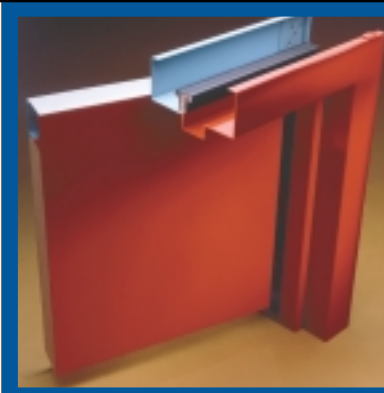
- Manufactured from paintable galvanneal steel
- Available in 16 gage



TB Series - Thermally Broken

The TB Series is a thermally broken commercial knocked-down or welded steel frame for use where extreme temperature differences occur. It is manufactured with a PVC spline which eliminates through metal contact, substantially decreasing the thermal conductivity experienced in a normal steel frame.

- Manufactured from 16 gage paintable galvanneal steel
- Available up to 6-3/4" jamb depth
- Exceeds the standards for Insulated Steel doors with frames CGSB 82-GP-5M
- Provided with Fleming's high frequency hinge reinforcing
- Hinge reinforcing dimpled for conversion from standard to heavy weight





D Series

The Fleming D Series Door has earned a reputation for quality, durability and performance throughout the commercial construction industry. The D Series is Fleming's lockseam door for use in standard, medium, heavy and extra heavy duty applications.

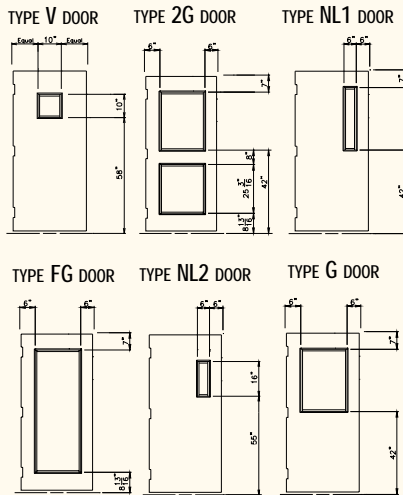
- Manufactured from paintable galvanneal or G90 steel
- Available in 20, 18 and 16 gage
- Available with pre-expanded paper honeycomb, polystyrene or polyisocyanurate cores
- Available with labeling up to 3 hours with UL, ULC and WHI
- Southern Building Code compliant including Dade, Broward and Palm Beach Counties
- Available in sizes up to 3'0" x 10'0" or 4'0" x 9'0"
- Available with a wide range of glass light and louvre preparations

Features:

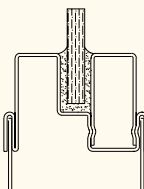
- Extra deep end channels at top and bottom of door for lasting integrity
- High frequency hinge reinforcings which outperform typical 3/16" hinge reinforcing
- Dimpled hinge reinforcing for easy conversion from standard to heavy weight hinges
- Adhesive assisted extra deep lockseam which enhances structural rigidity and durability of the door
- Closer reinforcing in all doors
- All interior components made with galvanneal steel
- Level 'A' grade in accordance with ANSI A 250.4 (formerly A 151.1) test procedures



STANDARD DOOR ELEVATIONS

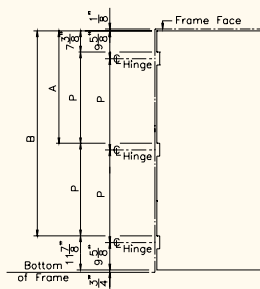


STANDARD GLAZING DETAIL



DOORS

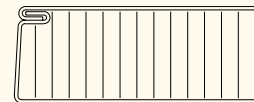
STANDARD FLEMING HINGE LOCATIONS



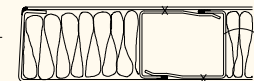
Nominal Height	4-1/2" Hinges		
	P (Pitch)	A	B
6'8" (80")	29 1/8"	37 5/8"	67 1/2"
6'10" (82")	30 1/8"	38 5/8"	69 1/2"
7'0" (84")	31 1/8"	39 5/8"	71 1/2"
7'2" (86")	32 1/8"	40 5/8"	73 1/2"

Standard Hinge Locations

D SERIES PLAN SECTION



H SERIES PLAN SECTION



HIGH FREQUENCY HINGE REINFORCED DOORS





H Series - Steel Stiffened

When security and lasting performance are the issue, the Fleming H Series should be specified. Recognized as one of the strongest doors in the industry, it is designed to withstand the wear and tear of high abuse areas as well as high security applications. This door is specified in many banks, police stations, detention facilities and schools.

The H Series Door is constructed using interlocking steel stiffeners that are welded to each face of the door at 6" centers. Voids are filled with fiberglass insulation and then the edges are continuously welded for the maximum in durability and security.

Features:

- Extra deep end channels at the top and bottom of the door for lasting integrity
- High frequency hinge reinforcing which outperform typical 3/16" hinge reinforcing
- Dimpled hinge reinforcing for easy conversion from standard to heavy weight hinges
- Closer reinforcing in all doors
- All interior components made with galvaneal steel
- Level 'A' grade in accordance with ANSI A 250.4 (formerly 1 A 151.1) test
- Continuously welded edge
- Manufactured from paintable galvaneal or G90 steel
- Available in 16, 14 and 12 gage
- 20 gage interlocking stiffeners spot welded to door faces
- Available with labels up to 3 hours with UL, ULC, WHI
- Available in any size
- Available with a wide range of glass light and louvre preparations



E Series

Elegance combines with true Commercial Quality in this exquisite steel door. Manufactured to rigid commercial specifications, the Fleming E Series 6 panel embossed door provides security and durability for today's demanding markets.

- Manufactured from paintable galvaneal steel
- Available in 20 and 18 gage
- Available with polystyrene core providing needed insulating values
- Available with up to 1.5 hour label from UL, ULC, WHI
- Available in sizes up to 3'8 x 7'0

Features:

- Extra deep end channels at top and bottom of door for lasting integrity
- High frequency hinge reinforcing which outperform typical 3/16" hinge reinforcing
- Dimpled hinge reinforcing for easy conversion from standard to heavy weight hinges
- Adhesive assisted extra deep lockseam which enhances structural rigidity and durability of the door
- Closer reinforcing in all doors
- All interior components made with galvaneal steel





Stainless Series

Whether you are specifying or supplying stainless steel for corrosion resistance or for its aesthetic beauty, Fleming can manufacture stainless steel doors and frames to meet your needs.

For openings that require special corrosion resistance such as pools, chemical storage areas, food processing plants and laboratories, Fleming makes doors and frames using Type 316 stainless steel. All the interior components of these doors and frames are also made with the same 316 stainless steel.

For openings that require the modern clean look of stainless steel but do not

require the extra corrosion resistance, Fleming manufactures doors and frames using Type 304 stainless steel with galvanneal internal components. Both types of stainless steel are available in a brush finish (XL Blend s) and in a mirror finish (XL Buff).

- Frames available up to 4'0 x 9'0 singles, 8'0 x 9'0 pairs
- Doors available up to 3'6 x 8'0
- Transom, sidelight and borrowed lights available
- Can have fire rating up to 1-1/2 hour
- Available in 16 gage for frames and 18 gage for doors
- Units available welded or knock-down



Acoustic Units

*Where the transmission of sound is a factor, Fleming offers **acoustic doors and frames**. Fleming's acoustic assemblies have been developed to meet the requirements of all but the most unusual situations.*

These units, tested in strict conformance with ASTM E90 AND E413 at Riverbank Acoustic Laboratories, yield sound ratings up to STC 46. Also available are fire rated acoustic assemblies to STC 46 with UL, ULC labels up to 1.5 hours.

TRR Series - Temperature Rise Rated

To reduce the potential hazard of heat radiation through doors in locations where it could interfere with the safe evacuation of occupants, a maximum temperature rise on the unexposed side of certain fire doors is required. Doors classified for 250°F,

450°F, or 650°F temperature rise at 30 minutes or 250°C at either 30 or 60 minutes. Fleming can supply labeled TRR doors to accommodate any of these classifications.

- Available with up to 1-1/2 hour fire rating
- Available in sizes up to 4'0 x 8'0 singles or 8'0 x 8'0 pairs



Detention Series

Besides product for the commercial construction market, Fleming manufactures doors and frames for detention and correctional facilities. All doors and frames are manufactured to meet and exceed all requirements of ANSI/NAAM 863 performance criteria for Detention Security Hollow Metal Doors and Frames.

Contact Fleming's Technical Services Department for more information or specifications for these products.



Metric Product

Fleming has been an industry leader in metric conversion since its North American inception in the 1970s. In fact, Fleming staff were the industry representatives to the Canadian Metric Commission and are advisers to the USA conversion to metric. As a major manufacturer of steel doors and frames for Canadian and International markets, Fleming produces both stock and custom product to the International SI Metric Standards.

All Fleming literature and technical support data are available in both metric and imperial. Additionally, Fleming offers customized technical data and information specifically for metric standards.

If your requirements are for metric steel doors and frames, Fleming is your obvious choice.

Windows & Sidelights



Stick Series

For Sidelight, Transom Frames and Window units, Fleming offers two different programs. Distributors can utilize either our Stick Program or our Mitre and Notch Program.

Both of these programs give the architect virtually unlimited design capabilities as well as ensuring that these units will be supplied in a timely fashion by local distributors.

The Fleming Stick Program provides distributors the ability to buy different components that would make up a sidelight, transom or window. These components come in 10' lengths and are then cut by the distributor for fabrication of the specific units.

Fleming offers a wide range of standard components such as open and mullion sections prepared for numerous hardware options, center rail and sill sections in standard jamb depths of 4-3/4, 5-3/4, 6-3/4, 7-3/4, and 8-3/4. Custom sticks are also available in virtually any jamb depth, hardware preparation or profile.

Features:

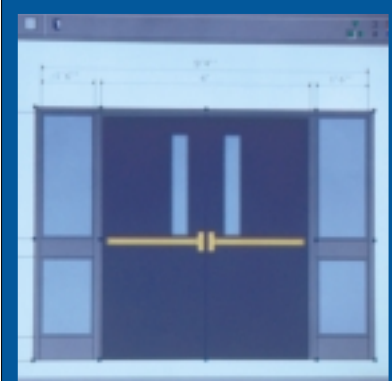
- Available in 16, 14 and 12 gage
- Manufactured from Paintable Galvanneal Steel
- Available in virtually any jamb depth or profile
- Standard length of 10'0"
- Mullions shorter than 10' are pre-notched
- Standard two-week delivery



Mitre and Notch Program

The other option for distributors when supplying sidelight, transom or window units is the Fleming Mitre and Notch Program. This program allows the distributor to order the material for different units' pre-cut, mitred and notched for easy assembly in their shops. Each individual piece is engineered, punched, formed and tagged making for a precise fit every time.

Our distributor simply assembles the pre-bundled units to a drawing, adds glass stop and anchors and ships to the project. Regardless which product is required, Fleming can provide exact requirements to fill the order.



Fleming Information Connection



At Fleming, we believe that the use of the latest in technology allows both our distributors and ourselves to be more efficient. This in turn allows our distributors to become more profitable by using technology rather than cost-intensive man hours.

The concept behind FLIC is to offer the distributor both tools for communicating with Fleming and to offer software programs to assist the distributors in project management, estimating, drawing and ordering.

Communication with the Factory

Through our website, we offer our distributors the opportunity to communicate with Fleming in a number of different ways. We provide direct E-Mail to factory personnel and we provide downloadable technical information when needed for specification writing or submittal purposes.

Project Management Software

Fleming's Project Management Software by AVAware Technologies Inc. is a state-of-the-art, user friendly program that allows the distributor to work effortlessly through a project from take-off to estimating, from shop drawings to ordering.

The system is divided into three programs. There is the AVACAD program for drawing and pricing elevations, the AVAPROJECT program for take-offs, door and frame schedules, hardware schedules, shop drawings and estimates, and there is the Fleming Link which is the ordering program with direct links to Fleming. This Link program can also be used as an electronic price book. Although this is separated into three separate programs, these all interact with one another so that you can draw elevations in AVACAD from the AVAPROJECT program or send all the information from either of these programs directly to the Fleming Link.

AVACAD

- Automated shop drawings
- Elevations, Sections and Details made easy
- Elevations and drawings can be saved for use in Projects

AVAPROJECT

- Automated Take-Offs
- Automated Door and Frame Schedules
- Hardware Schedules
- Automated estimating
- Summarization of project materials
- Automated Shop Drawing generation
- Uses Price Book from Link section as well as distributor built pricing for labor, hardware, etc.
- Can interface with distributor's own system for utilization of existing stock inventory and invoicing (ASCII files)

Fleming Link

- Automated Price Book
- Allows for automatic Price Book revisions
- Allows order to be sent electronically to factory
- Can separate Stock material from Custom components

Call or e-mail us today to find out how Fleming can help grow your business and make your company more efficient and profitable.



Fire Labeling

Fleming has been testing fire door and frame products for nearly 40 years. Today our listings are some of the most comprehensive in the world.

Fleming's ongoing test programs have yielded a fully integrated line of products complying with national and international standards. Products are available certified by Underwriters Laboratories Inc. (ULI), Underwriters Laboratories of Canada (ULC), Intertek Testing Services/Warnock Hersey (ITS/WHI), Factory Mutual Research (FM) and Warrington Fire Research (WFR), the most widely recognized, respected and accepted labs in the world.

Fire test standards have evolved and Building Codes have changed dramatically.

Fire doors in North America, since early 1900s, have been tested to UL10b, ASTM E152, ANSI/NFPA 252 and other similar Standards. The neutral pressure plane for these has been located at the top of the assembly and generally requires a hose stream test.

The International Conference of Building Officials (ICBO) adopted and published a positive pressure fire test, UBC 7-2, for the Uniform Building Code (UBC) in 1997. This standard requires the neutral pressure plane to be located 40" from the bottom of the assembly and requires a hose stream for all tests 3/4 hour and longer in duration.

Underwriters' Laboratories has developed UL10c, a test standard which addresses all the requirements of UBC 7-2 (1997).

Internationally, the predominant test standards, ISO 3008 and BSI 476, have been used. These place the neutral pressure plane at one-third of the assembly height and neither has a hose stream test.

Other changes such as the development of positive pressure standards by NFPA or ASTM and the adoption and enforcement of the International Building Code (IBC), a single Mode Code the US, may bring new or different requirements into the marketplace. Fleming is well prepared for the demands of today and tomorrow.

Fleming products have been successfully tested to the traditional North American fire test standards, UL9, UL10b, CAN4-S014, CAN4-S106, ASTM E152, ASTM E163, NFPA 252 and NFPA 257.

In addition, Fleming doors and frame products are certified for compliance with the new positive pressure requirements under the Uniform Building Code (UBC), the International Building Code (IBC) and for international markets to UBC 7-2 (1997), UL10c, ISO 3008 and BSI 476.

Fire doors and frames to 8'0" x 10'0" at 3 hour, temperature rise rated doors, sidelight and window assemblies up to



13'6" x 12'0" and fire rated acoustic, lead-lined and detention security assemblies are but a small portion of the products available.

Fleming distributors, under our UL, ULC and ITS/WHI In-Plant Labeling Programs can assemble and/or modify product and provide in-shop fire labeling.

Fleming publishes a comprehensive stand-alone catalogue, the "Fire Labeling Specifications," which details the complete range of fire door and frame product, available from the factory and our stocking distributors.



Warnock Hersey



Hurricane Resistant Doors & Frames

To meet the demands of building codes calling for hurricane resistant products, Fleming has submitted product to the Hurricane Test Laboratory (HTL) in Florida. This is one of the very few labs to be independently certified by Miami-Dade County, AAMA, the Texas Department of Insurance and the Southern Building Code Congress International (SBCCI), requiring strict adherence to nationally recognized test methods established by ASTM, AAMA, NWWDA and UL.

Fleming doors and frames with design pressures up to 90 pfs (+ and -) have been tested successfully for compliance with the following hurricane and wind-borne debris related standards:

- Large Missile Impact
Metro-Dade County, PA 201
- South Florida Building Code, Sections 2309, 2314 and 2315
- Cyclic Load
- Metro-Dade County, PA 203
- South Florida Building Code, Sections 2309, 2314 and 2315
- SBCCI, SSTD 12-94
- Structural Loading, Air and Water Infiltration and Forced Entry
- Metro-Dade County, PA 202
- ASTM E283, E331 and E330
- South Florida Building Code, Section 3603.2(b)5

Assemblies certified up to 4'0" x 8'0" singles with cylindrical or mortise locks or rim exit devices are permitted. Pairs to 8'0" x 8'0" with cylindrical or mortise locks and flush bolts, rim exit devices with removable hollow metal mullions or surface vertical rod devices are approved.

Doors can be provided with glass lites up to 100 square inches and approved frame anchors include wire or existing wall types in new or existing masonry or concrete and combination stud anchors for steel or wood stud and drywall partitions.

Customized Specifications

Fleming's unique "no charge" specification writing service is another way we strive to provide the Architectural market with the most up-to-date, appropriate, and accurate specifications possible. Whether your needs are for specifications that are project specific, building type specific or an office master, Fleming can produce to your requirements.

Our simplified questionnaire can be easily answered in minutes and is used to

provide you with proprietary or non-proprietary specifications as you wish.

All Fleming specifications are available in a multitude of electronic formats to suit your needs and are usually completed within 24 hours of request.

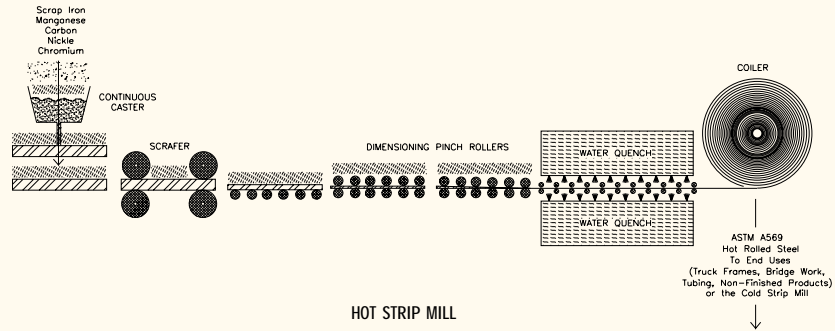
To obtain more information on this service simply contact Fleming's Customer Service or Technical Service Department.

Galvanneal Steel

All hollow metal doors and frames manufactured in North America are

produced from the identical base cold rolled steel, which conforms to ASTM A366.

- The galvanneal process begins in the Hot Strip Mill where a billet is reduced in thickness to a coil of steel.

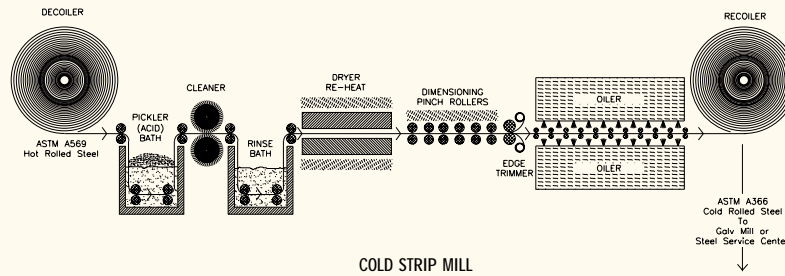


The hot rolled steel, meeting ASTM A569, is then moved to a Cold Strip Mill where it is uncoiled, pickled, cleaned and rinsed. The steel is heated, passed through dimensioning rolls

to reduce it to the exact thickness required, the edges are trimmed for tension leveling and the product is oiled to prevent rusting of the now Cold Rolled Steel, meeting ASTM

A366. It is then recoiled or slit in to sheets

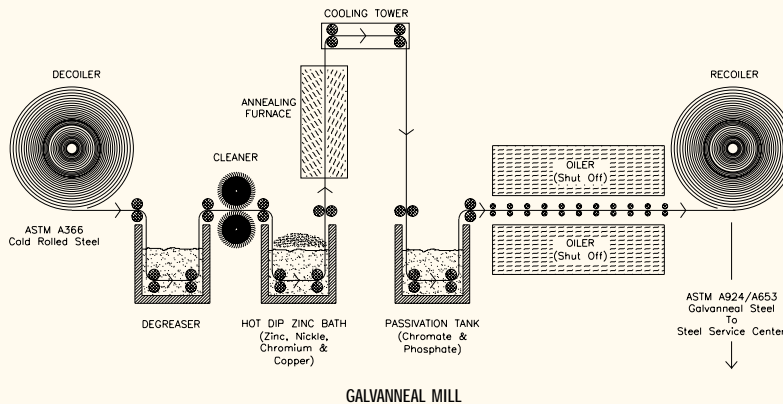
- It is how the cold-rolled steel is further processed that creates galvanized and paintable galvanneal.



For galvanneal and galvanized steel, the cold-rolled coil is processed through a Galvanizing Mill. It is uncoiled, degreased and run into a continuous hot-dip zinc coating bath. For galvanized steel the free zinc is removed by a series

of mechanical wipers. For galvanneal, the excess molten zinc is removed using air knives. The galvanneal coil enters an annealing furnace and heat converts the zinc coating to a zinc-iron alloy. Next the galvanneal goes

through a chromate and phosphate passivation wash to retard storage stain. Finally both galvanized and galvanneal steels are recoiled or slit into sheet stock.



Galvanneal



Paintable Galvanneal Steel

One of the many things that separates Fleming from its competition is the material from which our products are manufactured. As a standard, Fleming products are manufactured from Paintable Galvanneal, a Hot Dipped Galvanized Steel rather than Cold Rolled Steel with factory applied primers.

Galvanneal was developed for the automotive industry by the steel mills to combat the ravaging effects of corrosion most common on vehicles in the 1960s. Today, North American manufacturers of automobiles use Galvanneal or a sister product Galvalume for all body parts below the splash rail. Fleming pioneered the use of Galvanneal in the steel door and frame industry over 25 years ago for the same reasons as the automotive industry, in that the most troublesome complaint was that of rust.

The seasonal North American climate varying from hot and humid to cold freezing rain and snow proved to be a formidable challenge to any material. Also, steel doors and frames are generally subjected to the worst climatic and environmental conditions while on the job site prior to installation and finish painting; hence the reason for using Paintable Galvanneal.

Paintable Galvanneal is a Hot Dipped Galvanized, specially processed steel that receives a mill coating of chromate and phosphate at the steel mill to ensure the maximum in finish paint adhesion and low maintenance operation. Independent laboratory testing to strict ASTM test criteria has proven that Fleming Paintable Galvanneal Steel outperforms traditional cold rolled and factory primed painted with regard to

corrosion resistance and finish paint film adhesion.

Fleming backs these claims with the only 10-Year Rust Perforation and Finished Paint Film Adhesion Warranty in the industry today. Most manufacturers charge a premium in cost and an increase in lead times for a galvanized product. With Fleming you get a product that is competitively priced with cold rolled steel, the added protection of hot dipped galvanizing, superior finished paint film adhesion, and on-time delivery.

Note: For a copy of the ASTM Corrosion Resistance and Finished Paint Film Adhesion test reports or Fleming's industry leading 10-Year Rust Perforation and Finished Paint Film Adhesion Warranty, please contact your local Fleming Distributor or Fleming's customer service department directly.



Rust Perforation &
Paint Adhesion

Fleming

Offering a total manufacturing, supply and service support network, Fleming combines the efficiencies of standardization with the versatility of custom requirements to provide a guaranteed approach to satisfying construction and other industry needs in steel doors and frames.

Factory trained distributors are located throughout North America and the world to provide you with the expertise you require in the door, frame and hardware industry. These distributors also have licensed fabrication shops to ensure you get your product as efficiently, professionally and as quickly as possible.

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